

# *Development Plan: Formats for Data Transfer and Graphics for Simulation Codes*

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# 1 PLAN

## *1.1 Basic plan*

We will implement a set of C# libraries and applications for saving/reading simulation input and output data and for graphical representation of simulation results.

Data formats should be extensible, such that additional things can be added when necessary. After the basic framework is set up, each interested developer can add things that are needed for specific simulation code.

Project is long term. It is lead by Igor Grešovnik and implemented by Tadej Kodelja, Katarina Mramor, Qingguo Liu, Gregor Košak and Umut Hanoglu. Responsible for allocation of resources: Božidar Šarler. Robert Vertnik and Umut Hanoglu will have the main advisory role with respect to arrangement of data in final formats.

## *1.2 Things to Be Done Shortly*

Get the necessary office space - Božidar, help of others if necessary

Define plan of work – Božidar, Igor

Prepare working environment – Igor, Katarina, Tadej, Robert

- Katarina & Tadej check for a task management system, implement different systems, and perform comparison (remark: Božidar has decided that we don't go into this for now; the task may be approved later)
- Igor performs the rest of SVN administration, supplements rules for use of servers, writes programmer's guidelines, etc.

Carry out the last order of hardware (workstation for UNG) – Igor, Božidar

See what is missing w.r. books, software, etc. – Igor, others

Set up project structure for simulation tools in C# - Igor

Learn or improve knowledge of C# - Qingguo, Gregor Košak, Katarina, Tadej

## *1.3 Suggested Course of Work (will adapt to situation)*

We arrange working conditions (offices, common services - task management & SVN)

We organize information meetings (Božidar) where people are informed about the plan and their role & tasks.

Organize some working meetings in order to establish a feasible mid term plan (and correct long term plan, if necessary). Umut should express his opinion about this, propose a feasible timeline, especially with regard to interaction with his code.

With Umut, Božidar and probably Robert, we discuss feasibility of the plan and eventual corrections if needed.

Suggest graphic libraries to be looked at (MS WPF, Activiz.NET (VTK), Dislin?)

Qingguo, Katarina, Košak improve knowledge on C#.

Igor & Tadej start to work on definition and implementation of I/O. Reference implementation in C# based on tools from Investigative Generic Library (similar approach is used in the neural networks module developed by Igor & Tadej) will simultaneously act as format definition (de facto standard) that is evolving. Stages:

- Definition of basic framework
- Implementation of testing routines for implementation of this framework (Katarina, Qingguo, Umut and others begin observing the work)
- Collection of requests (from Umut, Katarina, etc.) for addition of variables & fields
- Qingguo & Košak (supervision of Umut) begin implementation of Umut's presentation library by using I/O representation of data
- Supplementation with missing graph types (Qingguo, Košak, Katarina, Umut, Tadej?)
- Switch to or addition of other graphic libraries, if necessary (probably a single library can not cover everything, maybe the quality of some output is not good enough, or there are other limitations, etc.). This may involve redesign of graphical modules.

Umut works on his representation functionality. His first priority is to prepare Ph.D. thesis. He puts his code on SVN and connects it with libraries.

Division of I/O and presentation code to multiple projects will be made, some migrate to library part.

Qingguo (and others?) with help of Umut adapt current graphic capabilities to standard I/O object formats.

## 2 TIME LOG

01 2011

Big plan defined in January-February 2011

02 – 06 2011

A number of changes announced since then, statements with respect to plans were changing, things are still not defined enough to start work.

06-06-2011

Meeting (Igor & Božidar, discussing implementation, Božidar Šarler writes summary of variables contained in input and output files and the necessary graphs).

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## 3 VARIABLES FOR I/O FILES, GRAPHS

### 3.1 Remarks on I/O formats

Names should be easily read, distinctive and descriptive as much as possible (e.g. Displacements, Deformation, Temperature, RollDistanceCenterCenter, etc.). Long compound names are allowed, with capitalization of words, exceptionally with underscores ('\_' – to be considered), rules for variables in C# and C++ apply.

JSON format will be used. Format is standardized (many tools are available, which means easier validation; strictly defined syntax; human readable; data to object mapping generically implemented in IGLib; extensible).

Structure will be optimized with respect to I/O, not with respect to use (this would not be possible anyway, since we will deal with different codes). Object representation follows a DTO (data transfer object) paradigm: we will have standard I/O object structure, library of routines (graphics, I/O), and internal transcription algorithms within each code that uses the system.

Grouping of vector & tensor field data is by field and then by component (i.e. a single component is listed as a raw table for all points, rather than all components grouped together for a single point). In the cases where something is not defined on all points, there will be point indices or point flags. This idea has to be elaborated, discuss with involved parties!

For Umut's code (slice model) data will be arranged in slices, which are treated normally as 2D domains. If there should be additional components of something in the direction normal to a slice (e.g. heat flux), this should probably be solved by inheritance, by a concept that a 2D slice is a more specific 2D domain.

List from Božidar needs to be checked by the involved parties and supplemented. Feasibility of implementation steps needs to be discussed.

#### 3.1.1 Suggested nesting

From outer-most to inner-most:

- Application
  - SimulationGroup (e.g. Thermal, Mechanical, Micro)
  - TimeStep
  - Domain (part of geometry with same physics, belonging to the same body)
  - Conditions / Variables (e.g. initial coordinates vs. Coordinates & displacements)
  - Point defined / function defined (e.g. temperature in mesh points vs. initial temperature function)
-

- Field (e.g. Displacement, Temperature, Stress)
- Field component (e.g. [i,j] for tensors, [i] for vectors, no nesting for scalars). This is simply a table of values in mesh points.

Each field will have, beside its subfields (or final values in the case of field components), a data section with fields such as Title, Description, ComponentNames, Pnts (optional - defining in which points values are defined when not defined in all points, etc.

Maybe each field will have a pointer to its parent, which will not be written to files. This is to be considered because it may imply two level DTO transcription, which is bad, or one option is that methods are provided to set or clear this field and it is automatically cleared through object tree before write operations, and set after read operations.

### 3.1.2 Rough list of general variables (fields) to be included

Mechanical:

- *InitialCoordinate* – vector (should we use different name, or it would be just Coordinate stated in different block (belonging to initial conditions?))
- *Coordinate* – vector
- *SurfaceNormal* – vector
- *Displacement* – vector
- *Deformation* – tensor
- *EffectiveDeformation* – scalar (does it need to be specified separately, or should it be calculated in the handling code?)
- *Stress* – tensor
- *EffectiveStress* – scalar (does it need to be specified separately?)
- *Traction* – vector
- ForceDensity - *vector*

Thermal:

- Temperature - scalar
- HeatFlux - vector
- HeatSource - scalar

### 3.1.3 Supplementation of fields:

### 3.2 *Remarks on Graphs*

We have to look at which graphs are already implemented by Umut, and which of the remaining can be implemented soon (approximate timeline!).

Then we need to see if it is feasible to adapt tools that Umut has to common formats. Somebody (e.g. Quingguo & Gregor Košak) can implement these graphs such that standard structures for I/O are used.

Further, graphs that will be missing, are implemented by the same persons (and maybe help of others).

### 3.3 *List of Variables & Graphs (updated from Umut)*

#### 1 PROCESS PARAMETERS

##### 1.1 GENERAL PROCESS (SIMULATION CONTROL) DATA

V\_ENTRY - initial entry speed towards the rolling direction in [mm/s]

T\_ENTRY(N\_MAX) – initial temperature values of the nodes on the first slice in [K].

Z\_START - initial calculating coordinate

Z\_END - final calculating coordinate

N\_SLICE\_MAX - maximum number of slices

Z\_SLICE(N\_SLICE) – coordinate z of slice N\_SLICE

N\_MAX(N\_SLICE) - number of discretisation points in slice N\_SLICE

NB\_MAX(N\_SLICE) - number of discretisation points on the boundary

ND\_MAX(N\_SLICE) - number of discretisation points in domain

P\_X(N\_MAX) - x coordinates of slice

P\_Y(N\_MAX) - y coordinates of slice

##### 1.2 ROLLS (PRIMARY DIE) DEFINITION VARIABLES

N\_ROL\_O\_MAX - number of horizontal rolls below the peace

N\_ROL\_I\_MAX - number of horizontal rolls above the peace

N\_ROL\_L\_MAX - number of vertical rolls left to the peace

N\_ROL\_R\_MAX - number of vertical rolls right to the peace

R\_ROL\_O(N\_ROL) - radius of roll

R\_ROL\_I(N\_ROL) - radius of roll

R\_ROL\_L(N\_ROL) - radius of roll

R\_ROL\_R(N\_ROL) – radius of roll

Z\_ROL\_O(N\_ROL) – position of Z coordinate of the roll O

Z\_ROL\_I(N\_ROL) – position of Z coordinate of the roll I

Z\_ROL\_L(N\_ROL) – position of Z coordinate of the roll L

Z\_ROL\_R(N\_ROL) – position of Z coordinate of the roll R

Y\_ROL\_O(N\_ROL) - distance of roll center from the center in y dir.

Y\_ROL\_I(N\_ROL) - distance of roll center from the center in y dir.

X\_ROL\_L(N\_ROL) - distance of roll center from the center in x dir.

X\_ROL\_R(N\_ROL) - distance of roll center from the center in x dir.

N\_ROL\_GRV\_O\_MAX(N\_ROL) – number of points for roll groove definition

N\_ROL\_GRV\_I\_MAX(N\_ROL) – number of points for roll groove definition

N\_ROL\_GRV\_L\_MAX(N\_ROL) – number of points for roll groove definition

N\_ROL\_GRV\_R\_MAX(N\_ROL) – number of points for roll groove definition

X\_ROL\_GVR\_O(N) – x coordinate of roll from left to right for definition of roll groove

Y\_ROL\_GVR\_O(N) - roll groove

X\_ROL\_GVR\_I(N) -

Y\_ROL\_GVR\_I(N)

X\_ROL\_GVR\_L(N)

Y\_ROL\_GVR\_L(N)

X\_ROL\_GVR\_R(N)

Y\_ROL\_GVR\_R(N)

### 1.3 MECHANICAL SLICE (WORKPIECE) VARIABLES

DIS\_X(N\_MAX) - displacement in direction X in point N

DIS\_Y(N\_MAX) - displacement in direction Y in point N

DIS(N\_MAX) – displacement in point N

DIS\_X\_DOT (N\_MAX) - strain rate in direction x in point N

DIS\_Y\_DOT (N\_MAX) - strain rate in direction x in point N

DIS\_DOT (N\_MAX) - strain rate in point N

SIG\_XY(N\_MAX) - stress in point N

SIG\_XX(N\_MAX) - stress tensor in point N

SIG\_YY(N\_MAX) - stress tensor in point N

### 1.4 THERMAL SLICE VARIABLES

TEM(N\_NAM) - temperature of point [C]

HFL(NB\_MAX) – heat flux at the boundary [W/m\*\*2]

HSC(N\_MAX) – heat source of point [W/m\*\*3]

#### 1.4.1 Thermal Definition Functions

FT0(N\_MAX) – initial temperature generation function  
 FHFL(NB\_MAX) – heat flux forcing function  
 FHH(NB\_MAX) – heat transfer coefficient forcing function  
 FTR(NB\_MAX) - heat transfer coefficient forcing function

## 2 MATERIAL PROPERTIES

MAT(N) - referred index of a specific material used.  
 E(MAT(N)) - Young's modulus of a material N.  
 v(MAT(N)) - Poisson's ratio of a material N.  
 Hp(MAT(N), N\_MAX, N\_SLICE) – Instant (tangential) plastic modulus of a material  
 GEO(N) – Geometrical assumption index, plane stress or plane strain.

## 3 PLOTS

### OUTPUT CONTOUR PLOTS FOR EACH SLICE

Temperature field

### OUTPUT PLOTS FOR BOUNDARY VARIABLES

Temperature  
 Heat flux  
 Heat transfer coefficient  
 Reference temperature  
 Displacement in X - direction  
 Displacement in Y – direction  
 Strain rate in X - direction  
 Strain rate in Y – direction  
 Absolute value of displacement

### CROSS-SECTIONAL PLOTS

X direction at Y=0: temperature  
 Y direction at X=0: temperature  
 X direction at Y=0: displacement in X direction  
 Y direction at X=0: displacement in X direction  
 X direction at Y=0: displacement in Y direction  
 Y direction at X=0: displacement in Y direction

### LONGITUDINAL ROLLING MILL PLOTS

Positions of the rolls with roll radius I-O direction  
 Positions of the rolls with roll radius L-R direction  
 Number of total discretisation points of the slice [N\_MAX]  
 Number of total boundary points of the slice [NB\_MAX]  
 Number of total domain points of the slice [NB\_MAX]  
 Remeshing indicator [1: remeshing done, 0: remeshing not done]



Average slice temperature [C]  
 Total slice heat generation [W]  
 Total slice heat removal [W]  
 Average slice crossection  
 Average slice velocity in z-direction

#### ROLL PLOTS

Roll groove as a function of the roll wide in slice coordinate system (vertical and horisontal grooves on one plot)

### 3.4 List of Variables & Graphs (original from Božidar)

#### ROLLING SIMULATOR VARIABLES

Z\_START - initial calculating coordinate  
 Z\_END - final calculating coordinate  
 N\_SLICE\_MAX - maximum number of slices  
 N\_MAX(N\_SLICE) - number of discretisation points in slice N\_SLICE  
 NB\_MAX(N\_SLICE) - number of discretisation points on the boundary  
 ND\_MAX(N\_SLICE) - number of discretisation points in domain  
 P\_X(N\_MAX) - x coordinates of slice  
 P\_Y(N\_MAX) - y coordinates of slice

#### ROLLS DEFINITION VARIABLES

N\_ROL\_O\_MAX - number of horisontal rolls below the peace  
 N\_ROL\_I\_MAX - number of horisontal rolls above the peace  
 N\_ROL\_L\_MAX - number of vertical rolls left to the peace  
 N\_ROL\_R\_MAX - number of vertical rolls right to the peace

R\_O(N\_ROL) - radius of roll  
 R\_I(N\_ROL) - radius of roll  
 R\_L(N\_ROL) - radius of roll  
 R\_R(N\_ROL) - radius of roll

Y\_R\_O(N\_ROL) - distance of roll center from the center in y dir.  
 Y\_R\_I(N\_ROL) - distance of roll center from the center in y dir.  
 X\_R\_L(N\_ROL) - distance of roll center from the center in x dir.  
 X\_R\_R(N\_ROL) - distance of roll center from the center in x dir.

N\_R\_O\_MAX(N\_ROL) - number of points for roll groove definition  
 N\_R\_I\_MAX(N\_ROL) - number of points for roll groove definition  
 N\_R\_L\_MAX(N\_ROL) - number of points for roll groove definition

N\_R\_R\_MAX(N\_ROL) - number of points for roll groove definition

X\_GVR\_ROL(N) - x coordinate of roll from left to right or from bottom to up (center of the roll X\_ROL = 0.0) for definition of roll groove

Y\_GRV\_ROL(N) - y coordinate of roll groove (values only)

#### MECHANICAL SLICE VARIABLES

DIS\_X(N\_MAX) - displacement indirection X in point N

DIS\_Y(N\_MAX) - displacement indirection Y in point N

DIS(N\_MAX) - displacement in point N

DIS\_X\_DOT (N\_MAX) - displacement rate in direction x in point N

DIS\_Y\_DOT (N\_MAX) - displacement rate in direction y in point N

DIS\_DOT (N\_MAX) - displacement rate in point N

SIG\_XY(N\_MAX) - stress in point N

SIG\_XX(N\_MAX) - stress tensor in point N

SIG\_YY(N\_MAX) - stress tensor in point N

#### THERMAL SLICE VARIABLES

TEM(N\_NAM) - temperature of point [C]

HFL(NB\_MAX) - heat flux at the boundary [W/m\*\*2]

HSC(N\_MAX) - heat source of point [W/m\*\*3]

#### THERMAL DEFINITION FUNCTIONS

FT0(N\_MAX) - initial temperature generation function

FHFL(NB\_MAX) - heat flux forcing function

FHH(NB\_MAX) - heat transfer coefficient forcing function

FTR(NB\_MAX) - heat transfer coefficient forcing function

#### P L O T S

##### OUTPUT CONTOUR PLOTS FOR EACH SLICE

Temperature field

##### OUTPUT PLOTS FOR BOUNDARY VARIABLES

Temperature

Heat flux

Heat transfer coefficient

Reference temperature

Displacement in X - direction

Displacement in Y - direction

Absolute value of displacement

##### CROSS-SECTIONAL PLOTS

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X direction at Y=0: temperature  
Y direction at X=0: temperature  
X direction at Y=0: displacement in X direction  
Y direction at X=0: displacement in X direction  
X direction at Y=0: displacement in Y direction  
Y direction at X=0: displacement in Y direction

#### LONGITUDINAL ROLLING MILL PLOTS

Positions of the rolls with roll radius I-O direction  
Positions of the rolls with roll radius L-R direction  
Number of total discretisation points of the slice [N\_MAX]  
Number of total boundary points of the slice [NB\_MAX]  
Number of total domain points of the slice [NB\_MAX]  
Remeshing indicator [1: remeshing done, 0: remeshing not done]  
Average slice temperature [C]  
Total slice heat generation [W]  
Total slice heat removal [W]  
Average slice crosssection  
Average slice velocity in z-direction

#### ROLL PLOTS

Roll groove as a function of the roll wide in slice coordinate system (vertical and horizontal grooves on one plot)

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