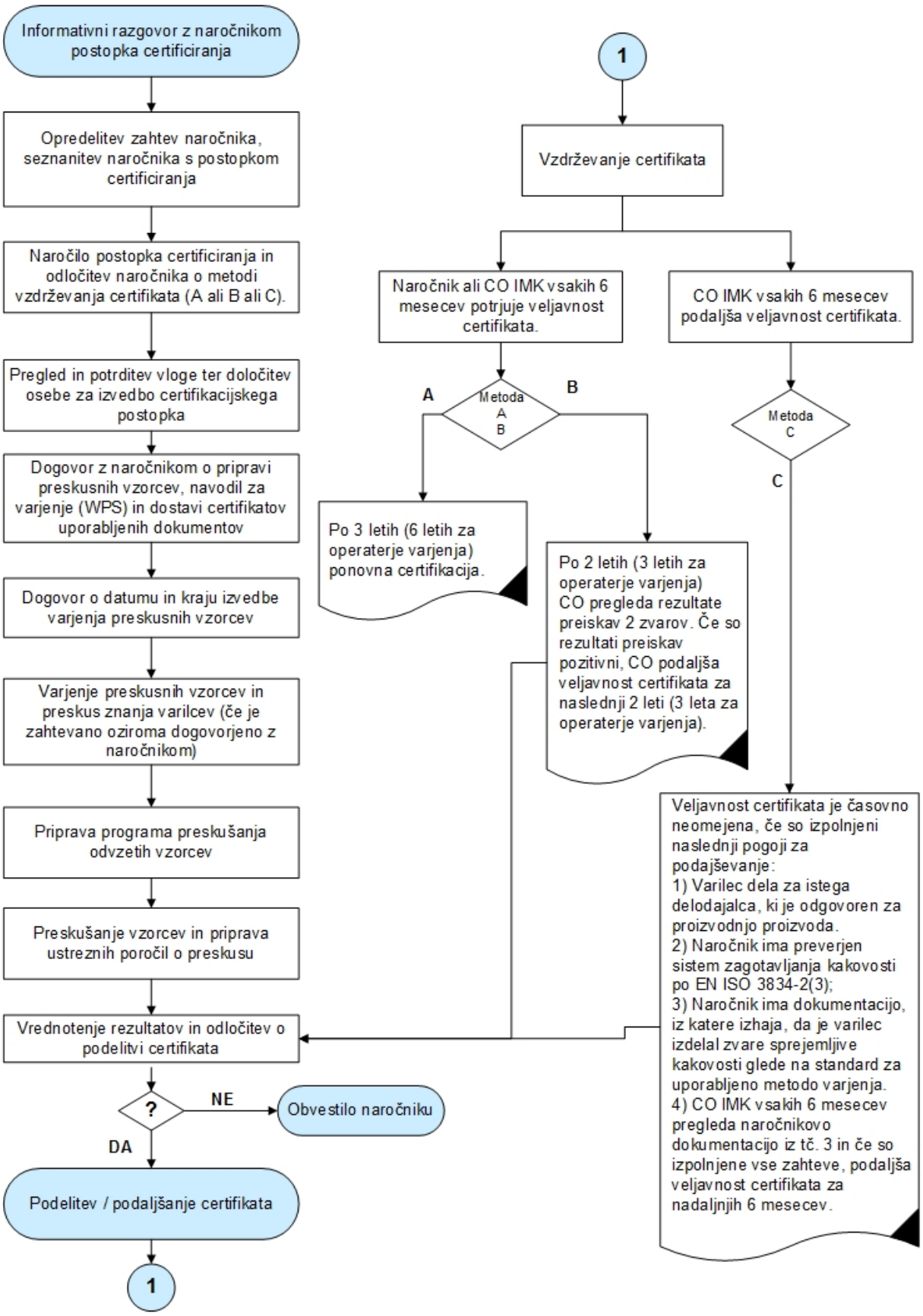Potek postopka certificiranja varilcev